



Cress Mfg. Co.

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ITEM # AE1824D/PM4

Uses: Designed for those who desire a large hardening furnace plus a separate furnace for tempering or drawing, all within a Minimum floor space. The two chambers allow for immediate tempering or drawing after quench without waiting for the hardening furnace to cool to the lower temperature required.

Controls: These furnaces come standard with two sets of individual digital programmable control and a digital high limit safety control. Solid state power switching to the heating elements. Each



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Specifications

Upper Chamber Width	18 in
Upper Chamber Length	24 in
Upper Chamber Height	18 in

Lower Chamber Width	18 in
Lower Chamber Length	19 in
Lower Chamber Height	18 in
Overall Width	36 in
Overall Length	50 in
Overall Height	70 in
Max. Temperature Upper Chamber	2250 °F
Max. Temperature Lower Chamber	1250 °F
Input Power	27 kW
Weight	2500 lb
Optional Voltage	208 480
Options	2000°F lower chamber Both doors side opening Quench tanks Stainless steel port